PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

	t's or agent's file reference		CTION	See Form PCT/IPEA/416						
P802665/WO/1 FOR FURTHER A			CHON	See Form Ferrit East-10						
1			ate (day/month/year)	Priority date (day/month/year)						
PCT/DE2004/001212 11.06.200			4	19.06.2003						
Internation	onal Patent Classification	(IPC) or national classification and	IPC							
Applicant										
MTU AERO ENGINES GMBH										
1.	This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.									
2.	This REPORT consists of a total of sheets, including this cover sheet.									
3.	This report is also accom	panied by ANNEXES, comprising	:							
	a. Sent to the o	applicant and to the International B	ureau) a total of 1	sheets, as follows:						
	a. (sent to the applicant and to the International Bureau) a total of sheets, as follows: sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).									
	sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.									
b. (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s))										
related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).										
4.	This report contains indi	cations relating to the following ite	ms:							
	Box No. I Basis of the report									
	Box No. II	Priority								
	Box No. III	Non-establishment of opinion wit	regard to novelty, inventive step and industrial applicability							
	Box No. IV	Lack of unity of invention								
	Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicabil citations and explanations supporting such statement									
	Box No. VI	Certain documents cited								
	Box No. VII Certain defects in the international application									
Box No. VIII Certain observations on the international application										
Date of s	submission of the demand		Date of completion of this report							
Name an	nd mailing address of the	IPEA/EP	Authorized officer							
			Talaska a Ma							

Translation

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/DE2004/001212

Box	No. I	Basis of the report					
1.	 With regard to the language, this report is based on the international application in the language in which it was filed, unless otherwise indicated under this item. 						
	This report is based on translations from the original language into the following language which is the language of a translation furnished for the purposes of:						
		international search (Rule 12.3 and 23.1(b))					
		publication of the international application (Rule 12.4))				
		international preliminary examination (Rule 55.2 and/					
2.	With regard to the elements of the international application, this report is based on (replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report): the international application as originally filed/furnished						
	the de	escription:					
	pages			as originally filed/furnished			
	pages	*	received by this Authority on				
	pages	*	received by this Authority on				
	the cl	laims:					
	nos.	2-10		as originally filed/furnished			
	nos.*		as amended (togethe	r with any statement) under Article 19			
1	nos.*			25.04.2005 with letter			
	nos.*						
1	the de	rawings:					
	sheet	•		as originally filed/furnished			
	sheet						
	sheet	 -	received by this Authority on				
		uence listing and/or any related table(s) – see Supplem		isting.			
			Don Rouning to ocquence L	o -			
3.	The .	amendments have resulted in the cancellation of:					
	님	the description, pages					
		the claims, nos.					
	님	-	<u> </u>				
		the sequence listing (specify):					
	凵	any table(s) related to sequence listing (specify):					
4.	This they	report has been established as if (some of) the amend have been considered to go beyond the disclosure as fi	dments annexed to this report and iled, as indicated in the Supplement	1 listed below had not been made, since ntal Box (Rule 70.2(c)).			
	\sqcup	the description, pages					
		the claims, nos.					
		the drawings, sheets/figs					
		the sequence listing (specify):					
		any table(s) related to sequence listing (specify):					
L.	If item 4 a	pplies, some or all of those sheets may be marked "sup	perseded."				

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

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Box			ticle 35(2) with regard to novelty, inventive stepporting such statement	ep or industrial applicability;
1.	Statement			
	Novelty (N)	Claims		YES
		Claims	1-10	NO
	Inventive step (IS)	Claims		YES
		Claims	1-10	NO NO
	Industrial applicability (IA	A) Claims	1-10	YES
		Claims		NO NO

- 2. Citations and explanations (Rule 70.7)
 - This report makes reference to the following document:
 - D1: EP 1 034 865 A (ABB ALSTOM POWER CH AG), 13 September 2000 (2000-09-13)
 - 2. INDEPENDENT CLAIM 1

The present application does not meet the requirements of PCT Article 33(1) because the subject matter of claim 1 is not novel (PCT Article 33(2)). Document D1 discloses (the references in parentheses are to that document):

a milling process for manufacturing structural components made of materials which are difficult to machine, generating recesses with a side wall. A milling tool (8) with a tool radius is rotatably driven so as to ensure its centred rotation about an axis (10) of the milling tool, a reference point of the milling tool being moved on a plurality of curved guide paths (a spiral guide path 7, 7' can be regarded as being composed of different guide paths), the tool being moved on the guide paths with a radial feed (the spiral is continuously narrowed;

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

figure 3) relatively to the material, and the curvature at every point of each guide path is determined in such a way that the arc of contact with the milling tool is optimised to the maximum admissible arc of contact at every point on the guide path.

According to D1, the arc of contact corresponds to the width of the milling tool (column 4, lines 42-44) and is kept constant during the entire process ("continuous material removal"). That arc of contact must be regarded as the maximum admissible arc of contact. In D1, therefore, the curvature is determined at every point on the guide path in such a way that an 180° arc of contact with the milling tool is retained. According to D1, it is obvious that even with this arc of contact chips can be safely carried away.

D1 thus shows all the features of claim 1.

3. DEPENDENT CLAIMS 2-10

Claims 2-10 do not contain any features which, in combination with the features of any claim to which they refer, meet the PCT novelty or inventive step requirements.

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Box No. VIII Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

The application does not meet the requirements of PCT Article 6 because claim 1 is unclear.

The expression used in claim 1, according to which "a maximum admissible arc of contact is optimised" is vague and unclear and leaves the reader uncertain about the meaning of the technical feature in question. As a result, the subject matter of this claim is not clearly defined (PCT Article 6).

According to the description (page 5, paragraph 4), the maximum admissible arc of contact is that which permits any chips to be safely removed. However, it is unclear what arc of contact comes into question for that purpose. Moreover, this corresponds rather to the wording of a problem without indication of the specific technical features necessary to solve it.

It is clear from page 6, paragraph 4 to page 1, paragraph 1, of the description, that the features which are also defined in claims 3 and 4 are necessary for the definition of the invention.

Since independent claim 1 does not contain these features, it does not meet the requirement of PCT Article 6 in conjunction with PCT Rule 6.3(b), according to which each independent claim must include all the technical features that are necessary for the definition of the invention.